SEPTEMBER 2022

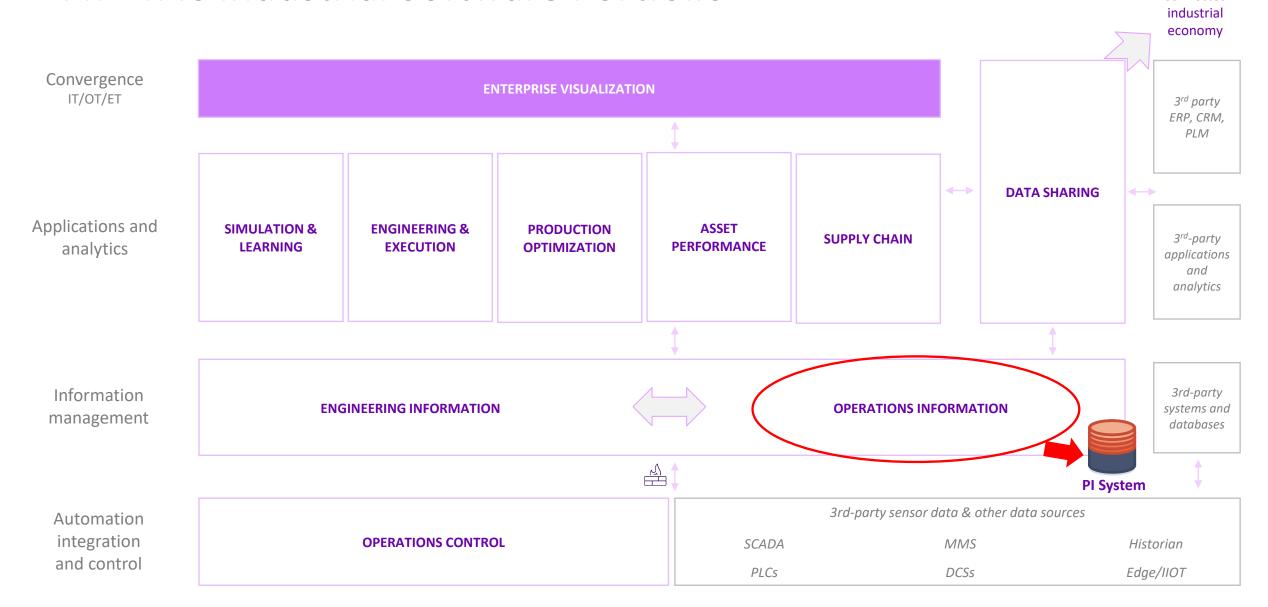
PI System – Operations Data Management

AVEVA Select California Roadshow 2022

Andrew Nathan

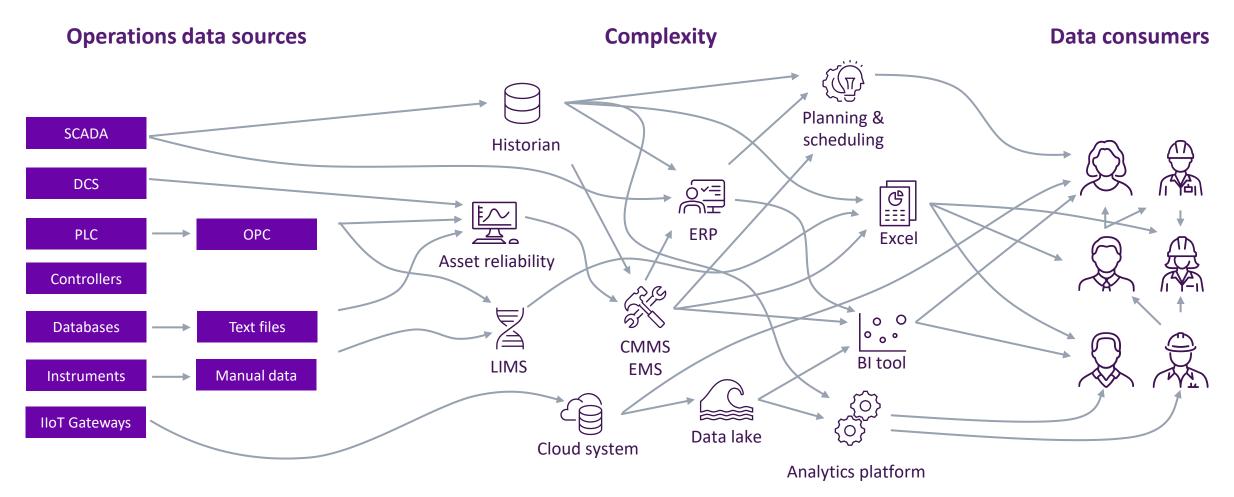


AVEVA's Industrial Software Portfolio



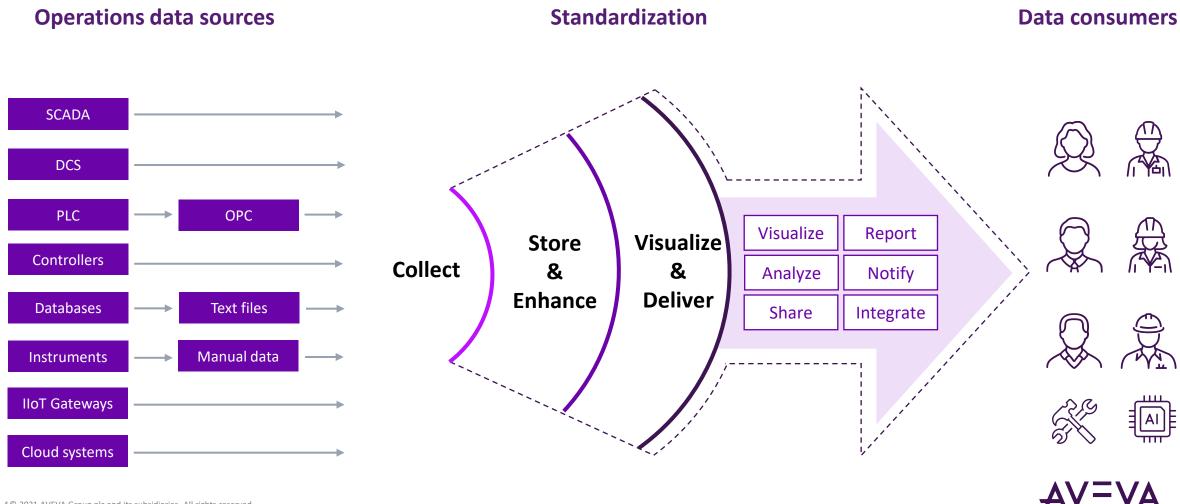
Connected

Managing operations data is complex





Connect people to data with an infrastructure approach

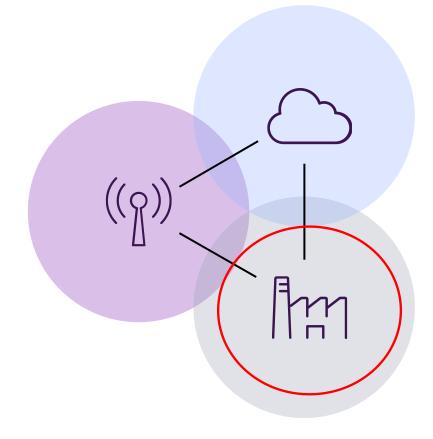


AVEVA PI System's edge to plant to cloud data management

An integrated, edge-plant-cloud architecture supports OT, IT and IIoT use cases

At the edge

Pervasive, real-time data collection from sensors,
IIoT devices and remote assets



In the cloud

Scalable data services available for a wider array of users, tools and applications

On-premises

Enriched industrial data available 24/7 for critical operations



The Modern On-prem PI System Maintenance Management Systems Performance Curves and Extrapolated **Parameters** Data in Tabular Formats (Excel, **AF Linked Tables Relational Tables** and Data References and other) Engineering design Data URLs to 3rd party resources and files in various formats (2D &3D models, 3D .pdf, .doc, etc.) **Control Systems** Interfaces. **TIME-SERIES** Connectors, DCS, SCADA, Adapters **PLCs** PI Edge **DBs & REST** Lab Data **EDGE** devices **STORE & ENHANCE**

Email/Text/IM or Service request PI SERVER $\boxtimes \blacksquare \rightarrow X$ **Events** PERFORMANCE INTELLEGENCE Low Efficiency **Calculations & Simple Analytics** Pump Efficiency Dynamic Limit Asset Analytics Time to Failure Asset Framework Pump Station **Assets** Pump 01 High Fidelity Discharge Pressure T PUMP Historian Forecasted Pressure **TEMPLATE** with Future Manufacturer Pump 02 Data Discharge Pressure **Tags**

S01.P01.DPres.PV

S01.P01.DPres.FORCAST

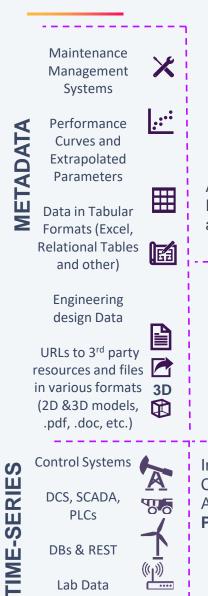


Forecasted Pressure

Manufacturer

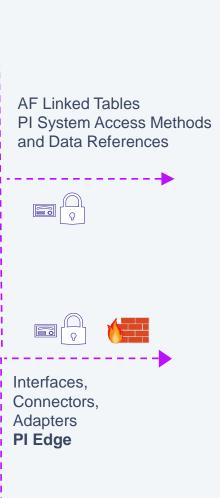
PERFORMANCE INTELLEGENCE

The Modern On-prem PI System

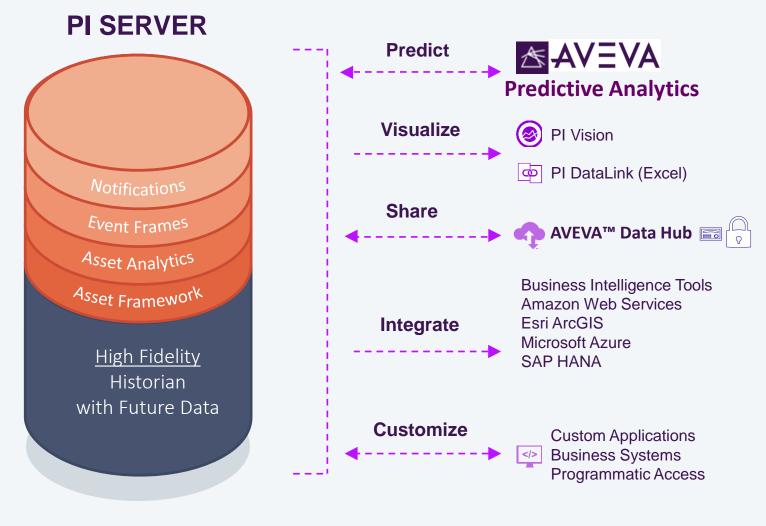


EDGE devices

DATA SOURCES



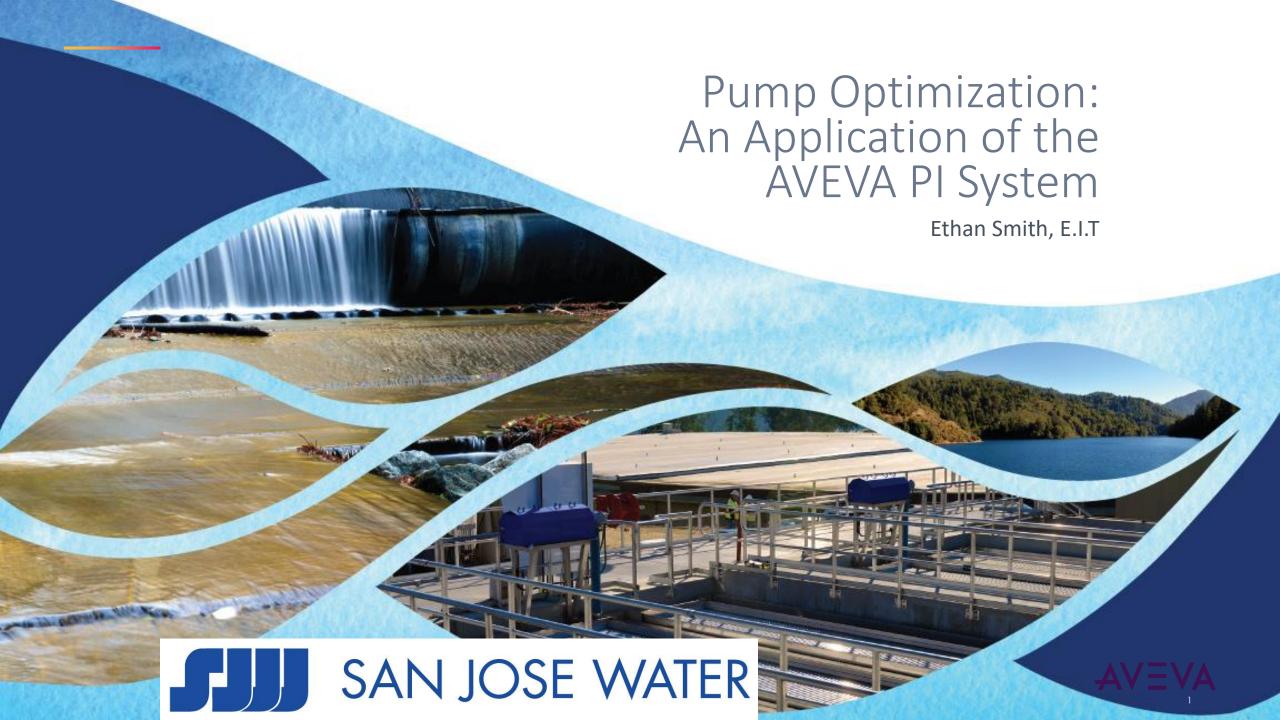
COLLECT



STORE & ENHANCE

DELIVER







Costs of Pumping

- 92% of Energy Use
 - ~40,000,000 kWh





160% 140%

120% 100%

> 80% 60% 40% 20%

> > 2016

2017

2018

2019

2020

2021

2022

Annual Electrical Cost Relative to 2016

- Limited Monitoring = Reactive Maintenance
 - System Strain
 - Service Interruption
 - More Costly Repair/Replacement

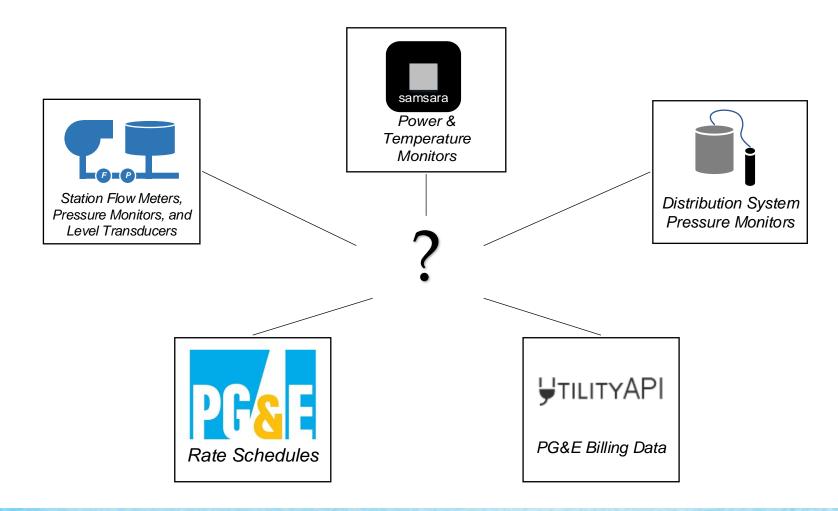




- Pump Prioritization Reliant on Field Efficiency Tests
 - Resource demanding
 - Infrequent
 - Data is Often 2-5 Years Old



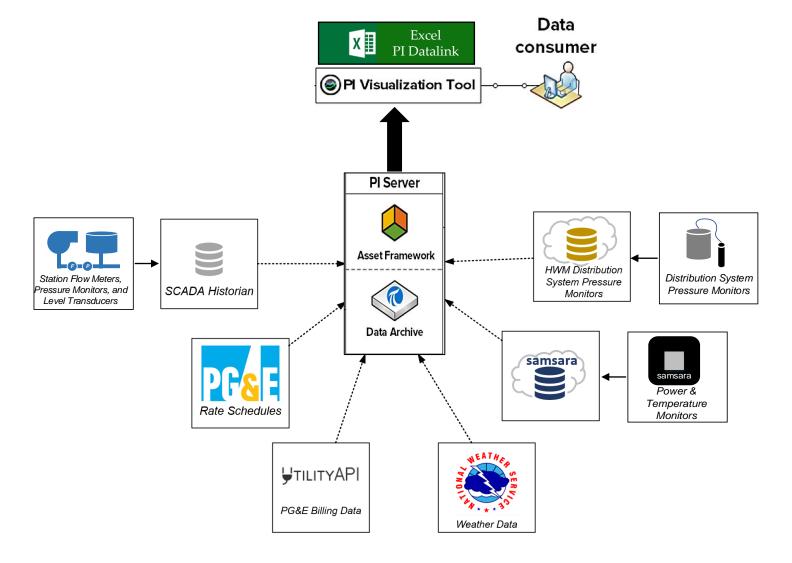
Independent Data Sources





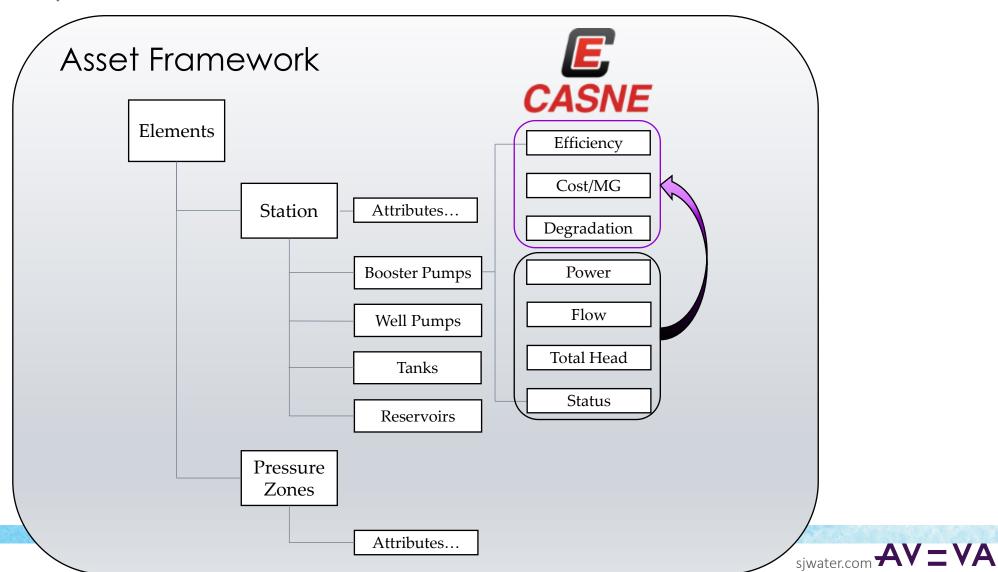


PI System

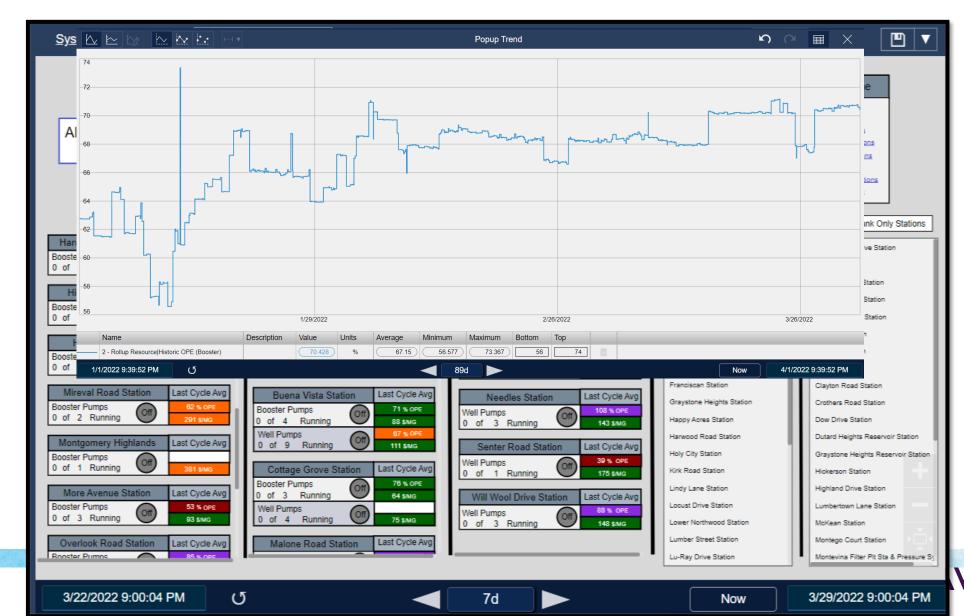




Implementation



Application: Visualization



1

Instructions: Select first Attribute from drop down (E9) and adjust Start and End Time (* = current time, d = days, m= minutes, s= seconds or enter date (mm/dd/yyyy)) to customize search. Click Esc at anytime to stop a calculation. "May take a min or two to load



"Filtered to remove data when the pump wasn't running

"Best to copy and paste values to new sheet after averages are calculated to then filter and sort results.

All Pumps Attribute Averages

Average an attribute's data for all pumps

Start Time End Time	1/1/2022 4/1/2022	Attribute Description	Pot dif between actual head and manufacturers/intial test curve					
Station v	Asset ▼	Attribute v	UOM 🔻	Data Status 🔻	Average Value	Time Running (hrs 🔻	Inlet Zone ▼	Outlet Zone
Big Basin Way Station	Big Basin B-1	Pump Degradation	%	Missing Power	86.14	631.15	Saratoga Filter Plant	Vickery Zone
Cambrian Avenue Station	Cambrian B-3	Pump Degradation	%	Complete	63.06	8.45	Cambrian Zone	Dow Zone
Bascom Avenue Station	Bascom W-3	Pump Degradation	%	Complete	49.09	328.60	Groundwater	Suction Tank
Needles Station	Needles W-4	Pump Degradation	%	Complete	48.17	3.04	Groundwater	Dow Zone
Senter Road Station	Senter W-1	Pump Degradation	%	Complete	46.99	963.86	Groundwater	Dow Zone
Three Mile Station	Three Mile W-8	Pump Degradation	%	Complete	43.48	3.49	Groundwater	Suction Tank
Williams Road Station	Williams W-11	Pump Degradation	%	Missing Power	33.04	684.82	Groundwater	Suction Tank
Vickery Avenue Station	Vickery B-2	Pump Degradation	%	Missing Power	32.73	141.05	Vickery Zone	Overlook Zone
Breeding Avenue Station	Breeding B-1	Pump Degradation	%	Complete	32.08	1572.70	Suction Tank	Cambrian Zone
Three Mile Station	Three Mile B-3	Pump Degradation	%	Complete	31.60	430.73	Suction Tank	Cambrian Zone
Buena Vista Station	Buena Vista B-1	Pump Degradation	%	Complete	25.70	289.79	Suction Tank	Cambrian Zone
Bascom Avenue Station	Bascom B-1	Pump Degradation	%	Complete	21.14	209.84	Suction Tank	Cambrian Zone
Bascom Avenue Station	Bascom B-2	Pump Degradation	%	Complete	20.46	474.02	Suction Tank	Cambrian Zone
Mountain Springs Station	Mt. Springs B-4	Pump Degradation	%	Missing Power	15.64	146.77	Mt. Springs Zone	Overlook Zone
Buena Vista Station	Buena Vista B-4	Pump Degradation	%	Complete	14.08	1201.66	Suction Tank	Dow Zone
Three Mile Station	Three Mile B-4	Pump Degradation	%	Complete	12.89	726.16	Suction Tank	Dow Zone
Bascom Avenue Station	Bascom W-5	Pump Degradation	%	Complete	12.84	250.14	Groundwater	Suction Tank
Seven Mile Station	Seven Mile B-9	Pump Degradation	%	Complete	11.95	652.94	Dow Zone	Greenridge Zone
Seventeenth Street Station	Seventeenth Street B-2	Pump Degradation	%	Complete	11.12	328.83	Suction Tank	Cambrian Zone
Mountain Springs Station	Mt. Springs B-5	Pump Degradation	%	Missing Power	10.58	771.25	Mt. Springs Zone	Overlook Zone
Buena Vista Station	Buena Vista W-13	Pump Degradation	%	Complete	10.22	424.58	Groundwater	Suction Tank
Three Mile Station	Three Mile W-9	Pump Degradation	%	Missing Power	9.71	532.09	Groundwater	Suction Tank
Overlook Road Station	Overlook B-1	Pump Degradation	%	Complete	9.46	167.61	Overlook Zone	Beckwith Zone
Mireval Road Station	Mireval B-2	Pump Degradation	%	Complete	8.26	0.19	Mireval Zone	Cypress Zone
Harwood Court Station	Harwood Court B-2	Pump Degradation	%	Complete	7.65	0.12	Harwood Court Zone	Santa Rosa Reservoir Zor
Vickery Avenue Station	Vickery B-1	Pump Degradation	%	Missing Power	7.63	20.07	Vickery Zone	Saratoga Hills Zone
Seventeenth Street Station	Seventeenth Street W-7	Pump Degradation	%	Complete	7.53	455.61	Groundwater	Suction Tank
Mireval Road Station	Mireval B-1	Pump Degradation	%	Complete	7.09	147.73	Mireval Zone	Cypress Zone
Buena Vista Station	Buena Vista W-12	Pump Degradation	%	Complete	6.85	377.75	Groundwater	Suction Tank
Meridian Avenue Station	Meridian W-2	Pump Degradation	%	Complete	6.22	784.22	Groundwater	Suction Tank
Elwood Road Station	Elwood B-1	Pump Degradation	%	Complete	6.21	950.22	Belgatos Zone	Webb Canyon Zone
Dutard Station	Dutard B-3	Pump Degradation	%	Missing Power	5.73	157.40	Dutard Zone	Perie Lane Reservoir Zon
Meridian Avenue Station	Meridian W-5	Pump Degradation	%	Complete	5.44	615.90	Groundwater	Suction Tank
Dutard Station	Dutard B-2	Pump Degradation	%	Complete	5.42	Calculation aborted	Dutard Zone	Perie Lane Reservoir Zon
Buena Vista Station	Buena Vista W-10	Pump Degradation	%	Complete	4.87	346.99	Groundwater	Suction Tank
Seventeenth Street Station	Seventeenth Street B-1	Pump Degradation	%	Complete	4.54	1183.28	Suction Tank	Cambrian Zone
High Street Station	High Street B-1	Pump Degradation	%	Complete	3.71	176.82	High Street Zone	Mireval Zone
Cypress Avenue Station	Cypress B-1	Pump Degradation	%	Complete	3.11	51.32	Cypress Zone	Aztec Ridge Zone
High Street Station	High Street B-2	Pump Degradation	%	Complete	2.72	Calculation aborted	High Street Zone	Mireval Zone
Cypress Avenue Station	Cypress B-2	Pump Degradation	%	Complete	2.50	51.70	Cypress Zone	Aztec Ridge Zone
Meridian Avenue Station	Meridian B-2	Pump Degradation	%	Complete	2.24	1003.40	Suction Tank	Dow Zone
Mountain Springs Station	Mt. Springs B-3	Pump Degradation	%	Missing Power	1.92	0.30	Mt. Springs Zone	Overlook Zone
Harwood Court Station	Harwood Court B-1	Pump Degradation	%	Complete	1.61	334.97	Harwood Court Zone	Santa Rosa Reservoir Zor
Will Wool Drive Station	Will Wool W-1	Pump Degradation	%	Complete	0.70	1275.39	Groundwater	Dow Zone
MAY 15 DO LOS S	KAN DO NOT	ID D I		M D	0.05	470.00	8.8° 1° 7	AL D. 1.7

Ready Filter Mode





Expanding & Improving Coverage

- Calibration
- Replacement
- New Installation



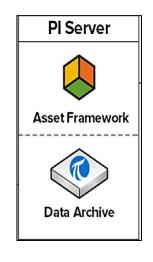








Automated Pump Ranking



\$/MG

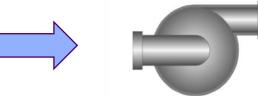




SCADA

- a) Control Variable A
 - 1. Pump B
 - 2. Pump A
 - 3. Pump C

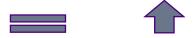
b) ...



Estimated Savings

- Peak Off Peak
 30 Pumps/Month Unintentionally On During Peak

 \$540,000 / Year
- Prioritizing Most Efficient Pumps 2% Eff.



- 2% Efficiency
 - i.e., 800,000 kWh Reduction





\$210,000 / Year

= 564 metric tons of CO₂